

DATE	TIME	TYPE OF MAINTENANCE	DESCRIPTION	REMARKS	INITIALS	SIGNATURE
01. MAR-9	12:00/15	BRUSH DOWN FOR V BELT TERN	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
02. old work	12/15	BRUSH DOWN FOR V BELT TERN	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
03. 3-4pm Working	02/15	BRUSH DOWN FOR V BELT TERN	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
04. after shift 01-1	02/15	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
05. odd work	12/15	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
06. odd work	12/15	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
07. odd work	12/15	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
08. odd work	12/15	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
09. odd work	12/15	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
10. odd work	12/15	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
11. odd work	12/15	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
12. odd work	12/15	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
13. odd work	12/15	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
14. odd work	12/15	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
15. odd work	12/15	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK
16. odd work	12/15	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	BRUSH DOWN FOR ELECTRICAL TENSION	OK	OK

SL. NO.	MACHINE NAME & No.	DATE OF REPAIR	TYPE OF MAINTENANCE	REPAIR MAN	WORKING HOURS	REMARKS	MO. SUP.	FLY	PAW.	SIGNATURE
15	Slapen	20-05-15	Grease gun for deadend piston.	Repair	8:30 AM to 12:00 PM					
16	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
17	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
18	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
19	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
20	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
21	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
22	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
23	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
24	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
25	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
26	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
27	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
28	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
29	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
30	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
31	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				
32	Slapen	20-05-15	Rubber maintenance			cleaning & oiling				

After maintenance

Sl. No.	MACHINE NAME	DATE OF WORK	TYPE OF MAINTENANCE	REASON FOR MAINTENANCE	REMARKS	INITIALS	DATE
28.	Shaper	26.10.15	Overhaul for spindle & feed mechanism and gearings	Repair the spindle	Feed gearings properly		
29.	Shaper	15.11.15	Power down for x belt down	Replace 2nd v-belt	Power transmission properly		
34.	M/L of M/C	15.10.2015	Overhaul for spindle gear	Repair main spindle gear	Power transmission properly		
35.	Lathe M/C	10.11.2015	Regular Maintenance		cleaning & oiling		
36.	Lathe (Controlled)	01.11.15	Overhaul for pulley horn	Get the pulley gear system checked & lubricated with oil	power transmission functioning properly		
37.	Shaper	24.11.15	Regular Maintenance		cleaning & oiling		
38.	Milling M/C	14.01.2016	Regular Maintenance		cleaning & oiling		
39.	Milling M/C	28.01.2016	Worked table feed stopped	Change or overhauling of all feed gears & lubricating	table feed smoothly working by feed lead		
40.	Shaper	16.03.2016	Regular Maintenance		cleaning & oiling		
41.	Shaper	29.01.2016	Overhaul of spindle & feed mechanism	Repair the mechanism	feed mechanism properly		
42.	Milling M/C	21.11.2016	Regular Maintenance		cleaning & oiling		
43.	Lathe Grinding	24.03.2016	Overhaul Maintenance, Grinding wheel change		over riding properly & functioning		
44.	Lathe (Controlled)	18.04.2016	Regular Maintenance		cleaning & oiling		

REPAIR AND MAINTENANCE LOG BOOK

SL. NO.	MACHINE NAME AND NO.	DATE OF WORK	TYPE OF MAINTENANCE	REMARKS	INITIALS	SIGNATURE
57	Shaper - SP-03	9-12-16	Routine Maintenance	Cleaning, cleaning oily.	MSB	
58	Shaper - SP-03	9-12-16	Overhaul for electrical fault	Wiring properly	MSB	
59	Milling (horizontal)	16-12-16	Routine Maintenance	Cleaning, oily	MSB	
60	Lathe (Horizontal)	16-12-16	Routine Maintenance	Checked oil level and refill.	MSB	
61	Milling (horizontal)	16-12-16	Routine Maintenance	Checked oil level cleaning, oily	MSB	
62	Milling (vertical)	23-12-16	Breakdown for electrical fault.	Wiring properly	MSB	
63	Milling (vertical)	23-12-16	Breakdown for mechanical feed.	Adjust the wedge	MSB	
64	Milling (vertical)	23-12-16	Routine Maintenance	Cleaning, oily	MSB	
65	Lathe (DMT)	27-12-16	Break down	replace V belt	MSB	
66	Lathe (Kadhis)	30-12-16	Break down	adjust gear with	MSB	
67	Lathe	30-12-16	Maintenance (Kadhi)	oil & cleaning	MSB	

REPAIR AND MAINTENANCE LOG BOOK

SIGNATURE

SL. NO	MACHINE NAME AND NO	DATE OF R. DOWN	TYPE OF MAINTENANCE	BREAK DOWN MAINTENANCE	REMARK	INSTRUMENTS USED	P/M	Pen
14	Milling M/L-06	25.05.16	Routine Maintenance		cleaning & oiling	puller	✓	✓
14	Power Saw V/L-1	15.05.16	Final Maintenance		cleaning & oiling	puller	✓	✓
14	Riser Mill P/L-1	21.07.16	Routine Maintenance		cleaning & oiling	puller	✓	✓
14	Plan Mill P/L-2	20.07.16	Final Maintenance		cleaning & oiling	puller	✓	✓
15	Radial Drilling M/L	17.07.16	V belt Terry Break down	replace V belt	medium transmission property	puller screw	✓	✓
16	Milling M/L-06	22.11.16	Periodical maintenance		cleaning & oiling	puller	✓	✓
17	Shaper SP-11	21.12.16	Routine Maintenance		cleaning & oiling	puller	✓	✓
18	Shaper SP-11	21.12.16	Routine Maintenance		cleaning & oiling	puller	✓	✓
19	Shaper SP-11	21.12.16	Routine Maintenance		cleaning & oiling	puller	✓	✓
20	Shaper SP-11	21.12.16	Routine Maintenance		cleaning & oiling	puller	✓	✓
21	Shaper SP-11	21.12.16	Routine Maintenance		cleaning & oiling	puller	✓	✓
22	Shaper SP-11	21.12.16	Routine Maintenance		cleaning & oiling	puller	✓	✓
23	Shaper SP-11	21.12.16	Routine Maintenance		cleaning & oiling	puller	✓	✓
24	Shaper SP-11	21.12.16	Routine Maintenance		cleaning & oiling	puller	✓	✓
25	Shaper SP-11	21.12.16	Routine Maintenance		cleaning & oiling	puller	✓	✓
26	Shaper SP-11	21.12.16	Routine Maintenance		cleaning & oiling	puller	✓	✓

Signature

MACHINE NAME AND NO.	TYPE OF MAINTENANCE	BREAK DOWN/MAINTENANCE	REMARK	MACHINIST'S SIGNATURE
68 Slotting (Sl-1) G.I-17	Routine Maintenance		cleaning, oiling	[Signature]
69 Slotter (Sl-2) G.I-17	Break down for Abrasive found in pulley shaft	Abnormal sound.	greason bearing	[Signature]
70 Drill (Piller)	Routine Maintenance		cleaning, oiling greason	[Signature]
71 Drill (Piller)	Break down	Loosest part bolt	greason on lower gear, cleaning	[Signature]
72 Drill (Radial)	Routine Maintenance		oil cleaning	[Signature]
73 Surface grinder	Routine Maintenance	Break change of gear.	work properly	[Signature]
74 Tool & Cutter grinder	Routine Maintenance		cleaning	[Signature]
75 Bench grinder	Routine Maintenance		Dressing disk, cleaning	[Signature]
76 Bench grinder	Routine Maintenance		cleaning of wheel, cleaning & adjustment gear.	[Signature]
77 Planer	Break down for electrical fault	Electrical problem	Electrical fault not working	[Signature]

IT-1 POWER HOMES.

TRADE - MACHINIST

REPAIR AND MAINTENANCE LOG BOOK

Page No. - 7

Sl. No.	MACHINE NUMBER & NO. OF DOWN	TYPE OF MAINTENANCE	BREAK DOWN MAINTENANCE	REMARK	INST	SUF	F/M	SIGNATURE
78	Super (Hydral) 91-11	Breakdown for electrical fault.	Electrical Problem	Igniter and electrical parts not working	✓	✓	✓	[Signature]
79	POWER SACS	8022/F Routine Maintenance		oil & timing chain filter change	✓	✓	✓	[Signature]